

Work Order ID 119459

119459

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August-15-14 9:12:48 AM

Item ID: D412-760-111

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 5/12/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/15/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 14-08-15

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D412-760

G

M.L.J.

100 Document Control

0.00

100

DAS
31
9-89

1x

14-08-15

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-111 CHG002

110 Pick Kit

0.00

110

1x

DAS
28
9-89

AUG 15 2014

Packaging

Memo

0.00

Packaging

120 QC4- 100% Inspect kits for completeness

0.00

120

DAS
31
9-89

1x

14-08-15

QC

Memo

0.00

Quality Control

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119459

D412-760-111

Required Date: 5/15/14

Required Qty: 1.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued DAS	Status	DAS 06 9-89
D3933-1 *D3933-1* Aft Wall Protector	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1 **	1 119380		28 9-89		AUG 15 2014
D3933-2 *D3933-2* Aft Wall Protector, RH	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1 **	1 119471		28 9-89		DAS 06 9-89
D3935-1 *D3935-1* Pylon Wall Protector, LH	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1 **	1 119399		28 9-89		DAS 06 9-89
D3935-2 *D3935-2* Pylon Wall	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1 **	1 119448		28 9-89		DAS 06 9-89
D3942-1 *D3942-1* Angle		Manufactured	No			110	Each	7.0000	14 **	14		28 9-89		DAS 06 9-89
	DAS 31 9-89				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
					ST068			7		111564X9				
					108869			2						
					115236			5		5x				
D3942-3 *D3942-3* Clip		Manufactured	No			110	Each	21.0000	10 **	10		28 9-89		DAS 06 9-89
	DAS 31 9-89				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
					ST068			21						
					115237			20		10x				
					97486			1						

Picklist Print

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Work Order ID: 119459

Parent Item: D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

119459

D412-760-111

Start Date: 5/12/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-4-10

Purchased

No

110

Each

128.0000

4

4

MS27039-4-10

Screw

DAS
31
9-89

Location

Loc Qty

Loc Code

ST288

128

124552

128

DAS
28
9-89

AUG 15 2014

DAS
06
9-89

MS27039-4-14

Purchased

No

110

Each

58.0000

6

6

MS27039-4-14

SCREW

DAS
31
9-89

Location

Loc Qty

Loc Code

ST288

58

124552

8

m127432

50

DAS
28
9-89

DAS
06
9-89

MS27039-5-08

Purchased

No

110

Each

98.0000

6

6

MS27039-5-08

Screw

DAS
31
9-89

Location

Loc Qty

Loc Code

ST287

98

124902

98

DAS
28
9-89

DAS
06
9-89

MS27039-5-12

Purchased

No

110

Each

76.0000

8

8

MS27039-5-12

Screw

DAS
31
9-89

Location

Loc Qty

Loc Code

ST287

76

124604

16

m127431

3

m127548

7

m129472

50

DAS
28
9-89

DAS
06
9-89

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Shop Packet Print

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REFERENCE ONLY

DART AEROSPACE LTD.

DAS
31
9-89

14-08-15

IIN-D412-760
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Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Date: 13.01.03